

**Claims:**

1. A biomedical electrode comprising:
  - a conductive polymeric sheet comprising an upper side and a lower side;
  - 5 a conductive undercoating attached to the lower side of the conductive polymeric sheet;
    - an electrolyte layer attached to the conductive undercoating, wherein the conductive undercoating is located between the electrolyte layer and the lower side of the conductive polymeric sheet;
- 10 a current spreading layer attached to the upper side of the conductive polymeric sheet, wherein the current spreading layer comprises a metallic layer on the upper side of the conductive polymeric sheet; and
  - an electrical connector attached to the biomedical electrode, the electrical connector in electrical communication with the conductive polymeric sheet through the current spreading layer.
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- 20 2. A biomedical electrode according to claim 1, wherein the metallic layer exhibits a bulk conductivity that is greater than a bulk conductivity of the conductive polymeric sheet.
3. A biomedical electrode according to claim 1, wherein the biomedical electrode is free of adhesive between the metallic layer and the conductive polymeric sheet.
- 25 4. A biomedical electrode according to claim 1, wherein the metallic layer consists essentially of one or more metals.
5. A biomedical electrode according to claim 1, wherein the metallic layer comprises an electrically conductive ink.
- 30 6. A biomedical electrode according to claim 1, wherein the current spreading layer is coextensive with the upper side of the conductive polymeric sheet.

7. A biomedical electrode according to claim 1, wherein the current spreading layer comprises a pattern that comprises one or more voids, wherein a portion of the upper side of the conductive polymeric sheet is free of the metallic layer within the one or more voids.

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8. A biomedical electrode according to claim 1, wherein the current spreading layer comprises a moisture barrier between the electrical connector and the electrolyte layer.

9. A biomedical electrode according to claim 1, wherein the conductive undercoating  
10 comprises a substantially non-polarizable interface with the electrolyte layer.

10. A biomedical electrode according to claim 1, wherein the conductive polymeric sheet comprises electrically conductive particles dispersed in a polymeric matrix.

15 11. A biomedical electrode according to claim 1, wherein the electrolyte layer comprises ionically conductive hydrogel pressure sensitive adhesive.

12. A biomedical electrode according to claim 1, further comprising an electrically conductive adhesive tape, wherein the electrically conductive adhesive tape attaches the  
20 electrical connector to the current spreading layer.

13. A biomedical electrode according to claim 12, wherein at least a portion of the electrically conductive adhesive tape is located between the electrical connector and the current spreading layer.

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14. A biomedical electrode comprising:  
a conductive polymeric sheet comprising an upper side and a lower side;  
a conductive undercoating attached to the lower side of the conductive polymeric sheet;  
30 an electrolyte layer attached to the conductive undercoating, wherein the conductive undercoating is located between the electrolyte layer and the lower side of the conductive polymeric sheet;

a current spreading layer attached to the upper side of the conductive polymeric sheet, wherein the current spreading layer comprises a pattern that comprises one or more voids, wherein a portion of the upper side of the conductive polymeric sheet is free of the current spreading layer within the one or more voids; and

- 5        an electrical connector attached to the biomedical electrode, the electrical connector in electrical communication with the conductive polymeric sheet through the current spreading layer.

10      15.     A biomedical electrode according to claim 14, wherein the biomedical electrode is free of adhesive between the current spreading layer and the conductive polymeric sheet.

16.     A biomedical electrode according to claim 14, wherein the current spreading layer exhibits a bulk conductivity that is greater than a bulk conductivity of the conductive polymeric sheet.

15      17.     A biomedical electrode according to claim 14, wherein the current spreading layer is coextensive with the upper side of the conductive polymeric sheet.

18.     A biomedical electrode according to claim 14, wherein the current spreading layer  
20      consists essentially of one or more metals.

19.     A biomedical electrode according to claim 14, wherein the current spreading layer comprises an electrically conductive ink.

25      20.    A biomedical electrode according to claim 14, wherein the conductive undercoating comprises a substantially non-polarizable interface with the electrolyte layer.

21.    A biomedical electrode according to claim 14, wherein the conductive polymeric sheet comprises electrically conductive particles dispersed in a polymeric matrix.

30      22.    A biomedical electrode according to claim 14, wherein the electrolyte layer comprises ionically conductive hydrogel pressure sensitive adhesive.

23. A method of manufacturing a biomedical electrode, the method comprising:  
providing a conductive polymeric sheet comprising an upper side and a lower side;  
attaching a conductive undercoating to a lower side of a conductive polymeric

5 sheet;

attaching an electrolyte layer to the conductive undercoating, wherein the  
conductive undercoating is located between the electrolyte layer and the lower side of the  
conductive polymeric sheet;

10 providing a current spreading layer on the upper side of the conductive polymeric  
sheet, wherein the current spreading layer comprises a metallic layer on the upper side of  
the conductive polymeric sheet; and

attaching an electrical connector to the biomedical electrode, the electrical  
connector in electrical communication with the conductive polymeric sheet through the  
current spreading layer.

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24. A method according to claim 23, wherein the metallic layer exhibits a bulk  
conductivity that is greater than a bulk conductivity of the conductive polymeric sheet.

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25. A method according to claim 23, wherein the biomedical electrode is free of  
adhesive between the metallic layer and the conductive polymeric sheet.

26. A method according to claim 23, wherein the metallic layer consists essentially of  
one or more metals.

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27. A method according to claim 23, wherein the metallic layer comprises an  
electrically conductive ink.

28. A method according to claim 23, wherein the current spreading layer is  
coextensive with the upper side of the conductive polymeric sheet.

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29. A method according to claim 23, wherein the current spreading layer comprises a pattern that comprises one or more voids, wherein a portion of the upper side of the conductive polymeric sheet is free of the metallic layer within the one or more voids.

5 30. A method of manufacturing a biomedical electrode, the method comprising:  
providing a conductive polymeric sheet comprising an upper side and a lower side;  
attaching a conductive undercoating to a lower side of a conductive polymeric sheet;

10 attaching an electrolyte layer to the conductive undercoating, wherein the conductive undercoating is located between the electrolyte layer and the lower side of the conductive polymeric sheet;

15 providing a current spreading layer on an upper side of the conductive polymeric sheet, wherein the current spreading layer comprises a pattern that comprises one or more voids, wherein a portion of the upper side of the conductive polymeric sheet is free of the current spreading layer within the one or more voids; and

attaching an electrical connector to the biomedical electrode, the electrical connector in electrical communication with the conductive polymeric sheet through the current spreading layer.

20 31. A method according to claim 30, wherein the current spreading layer exhibits a bulk conductivity that is greater than a bulk conductivity of the conductive polymeric sheet.

25 32. A method according to claim 30, wherein the biomedical electrode is free of adhesive between the current spreading layer and the conductive polymeric sheet.

33. A method according to claim 30, wherein the current spreading layer consists essentially of one or more metals.

30 34. A method according to claim 30, wherein the current spreading layer comprises an electrically conductive ink.

35. A method according to claim 30, wherein the current spreading layer is coextensive with the upper side of the conductive polymeric sheet.